

Note

Analysis of CO, CO₂, COCl₂, HCl and Cl₂ gas mixtures

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A mixture of carbon monoxide and chlorine is frequently used for the chlorination of metal oxides^{1,2}. The products of this reaction are the corresponding metal chlorides and a mixture of waste gases, mainly CO, CO₂, COCl₂, HCl and Cl₂. Very few simple gas chromatographic (GC) methods for the analysis of such mixtures have been reported³⁻⁵. This paper describes the quantitative analysis of such gas mixtures by means of a simple one-column system.

EXPERIMENTAL

Reagents

The gases used had the specifications shown in Table I.

Apparatus

The apparatus consisted of a Gow-Mac Model 69-625 gas chromatograph fitted with a Gow-Mac Model 11-625 gas density detector. The PTFE column (9 m × 4.2 mm I.D.) contained 10% Arochlor 1232 on Chromosorb T, 40-60 mesh. The detector current was 285 mA and the detector temperature 165°. The column temperature was 32° and the pressure drop *ca.* 3 bar. The reference gas was helium, with a flow-rate of 630 ml/min; helium was also used as carrier gas, with a flow-rate of 200 ml/min.

The column was preconditioned at room temperature for 48 h with a N₂-H₂O stream flowing at 40 ml/min. At an inlet pressure of 3 bar the mole fraction of water was 8.3 · 10⁻³.

TABLE I

SPECIFICATIONS OF GASES USED

Gas	Purity (Vol. %)	Impurities
He	> 99.996	N ₂ , O ₂ , Ar, H ₂ O
CO	> 99.99	N ₂ , O ₂ , Ar, H ₂ O
CO ₂	> 99.9	N ₂ , O ₂ , Ar, H ₂ O
HCl	> 99.0	Cl ₂ < 55 ppm
Cl ₂	> 99.9	CO ₂ < 500 ppm
COCl ₂	> 99.9	HCl < 200 ppm

Preparation of gas mixtures

Gas mixtures were prepared in a glass vessel connected to a mercury manometer. The previously evacuated vessel was filled with each gas component to the desired partial pressure. Samples collected from the glass vessel always had a homogeneous composition. For each measurement 2.1 ml of the gas mixture was injected into the gas chromatograph by means of a gas sampling loop (Van de Craats model⁶).

RESULTS

A typical chromatogram of a mixture of the mentioned gases is given in Fig. 1. The corresponding retention times are shown in Table II. At 30° the preconditioned column kept its improved efficiency for several weeks. However, at higher temperatures we observed a gradual loss of the obtained effect owing to continuous desorption of water.

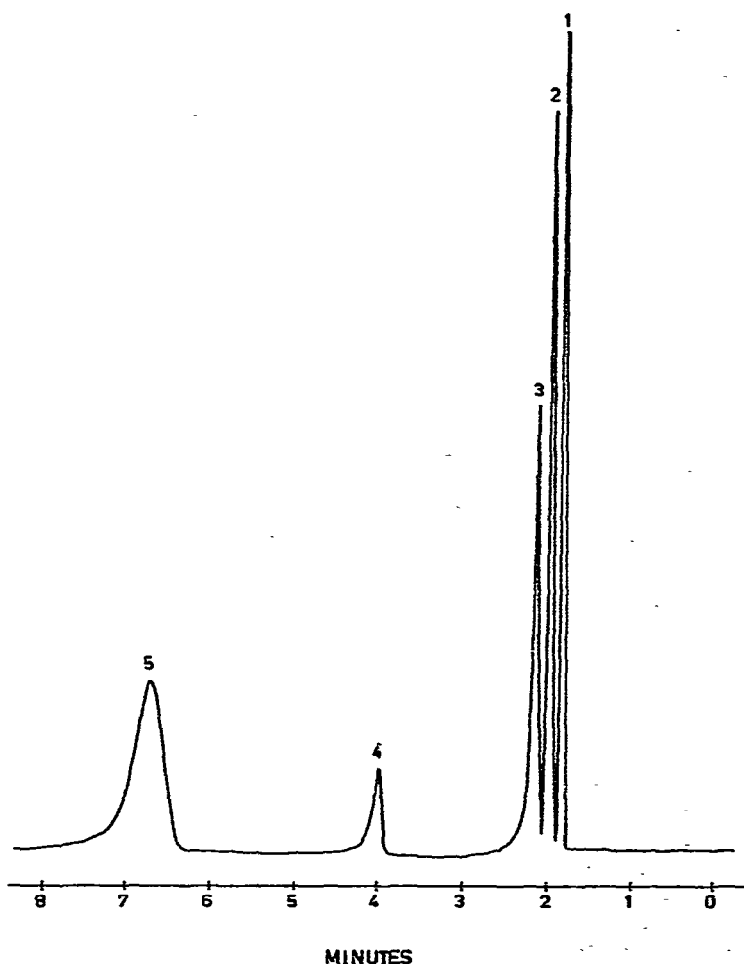


Fig. 1. Separation of the five-component mixture with preconditioned column.

TABLE II
MEASURED RETENTION TIMES (t_R)

Peak no.*	Compound	t_R (min)
1	CO	1.7
2	CO ₂	1.9
3	HCl	2.1
4	Cl ₂	4.0
5	COCl ₂	6.7

* Cf. Fig. 1.

CONCLUSION

A GC method was developed which permits the analysis of gas mixtures containing CO, CO₂, COCl₂, HCl and Cl₂ in a relatively short time. The analysis system consisted of a gas chromatograph fitted with a gas density detector. The separation obtained with the investigated column (Arochlor 1232 on Chromosorb T, 40-60 mesh) could be improved by conditioning with water vapour.

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